



**BSI Standards Publication**

## **Graphic technology — Communication of offset ink properties**

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## National foreword

This British Standard is the UK implementation of ISO 22934:2021.

The UK participation in its preparation was entrusted to Technical Committee PAI/43, Graphic technology.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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## Graphic technology — Communication of offset ink properties

*Technologie graphique — Communication des propriétés de  
l'encre offset*



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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 130, *Graphic technology*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

Offset printing inks are special purpose, complex mixtures of chemicals intended to be applied on a substrate by offset printing. They have customized properties and defined drying mechanisms resulting in ink films with standard or customized properties. This document establishes requirements on the communication of offset ink properties, aiming to the optimized planning of printing and to ensure the inks have the appropriate properties for the intended use of the printed products. Examples are the use of alkali resistant inks for combined use with dispersion varnishes to avoid colour changes after printing or the use of higher light fast inks for outdoor applications.

For the printing of food packaging, additional requirements are in continuing development. Often, these are related to the usability of particular substances within the inks. Printers of food packaging are recommended to stay in close contact to their ink suppliers and industry federations and to follow actual developments in this area. Aspects of food safety for food packaging and children toy safety are outside the scope of this document.





# Graphic technology — Communication of offset ink properties

## 1 Scope

This document specifies offset ink related properties which are intended to be communicated between ink supplier and the printer, and which are essential for the optimized print production planning and the intended use of the final product.

NOTE The final product is not necessarily the finished print product.

Aspects related to food safety and other safety requirements like children's toys safety are not part of the scope of this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

[ISO 2836](#), *Graphic technology — Prints and printing inks — Assessment of resistance of prints to various agents*

[ISO 12040](#), *Graphic technology — Prints and printing inks — Assessment of light fastness using filtered xenon arc light*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1

#### **corona treatment**

application of an electric discharge on a low surface tension surface in order to increase the surface tension to improve ink wetting and ink adhesion

### 3.2

#### **ink**

composite material containing colourants, functional components, vehicle and additives

Note 1 to entry: The ink is applied as a fluid to a substrate in the offset printing process and setting or drying by either physical (evaporation) and/or chemical (polymerisations e.g. oxidation, radiation induced, or other) processes to form an image for decorative, informative or technical purposes.

### 3.3

#### **light fastness**

resistance of the print to the effects of a specified light source (such as filtered xenon arc light)

## 5.5 Drying mechanism

The drying mechanism shall be given in one of the main categories "oxidative", "setting", "radiation curing", or "other". More than one main category may be given if appropriate, e.g. "oxidative + setting". For "radiation curing", the use for one of the subcategories "mercury medium pressure lamps", "iron doted mercury medium pressure lamps", "UV-LED", or "electron beam" shall be specified. For "other" drying processes, specific requirements shall be given in detail.

NOTE Radiation doses for energy curing inks are typically not given since the exact amount of the ink film thickness is not available during the print and different dosimeters requiring different calibrations are used in the market.

## 5.6 Resistance to solvents and alkali

Particular solvents or alkaline environment affects some pigments in inks. To avoid bleeding or colour changes of inks in contact with wet varnish or glue it was recognized that fastness to the following agents is very beneficial.

### 5.6.1 Ethanol

The resistance to ethanol shall be given for sheet fed offset inks and should be given for heat-set offset inks in one of the categories "fast", "unstable" and "conditional". Fastness to ethanol shall be tested according to [ISO 2836](#).

### 5.6.2 Solvent mixture

The resistance to the solvent mixture consisting from denatured ethanol — ethyl acetate — 1-methoxypropanol-2 mixture, 60 % by volume; 30 % by volume; 10 % by volume shall be given for sheet fed offset inks and should be given for heat-set offset inks in one of the categories "fast", "unstable" and "conditional". Fastness to the solvent mixture shall be tested according to [ISO 2836](#).

### 5.6.3 Alkali

The resistance to alkali shall be given for sheet fed offset inks and should be given for heat-set offset inks in one of the categories "fast" and "unstable". Fastness to alkali shall be tested according to [ISO 2836](#). If the ink film needs to be durable to even more rigorous conditions, testing according to [ISO 12632](#)<sup>[5]</sup> should be performed.

## 5.7 Fresh conditioning

For oxidative drying sheet fed offset inks the presence of skin-avoiding properties shall be given.

## 5.8 Additional information

Parties may agree on further information, such as special resistances, ink film properties (gloss, slippage, etc.).

## Bibliography

- [1] *United Nations Globally Harmonized System of Classification, Labelling and Packaging of Chemicals (GHS)*
- [2] *United Nations Recommendations on the Transport of Dangerous Goods (UN Rec. Tr.)*
- [3] HERBST W., & HUNGER K. *Industrial Organic Pigments: Production, Properties, Application.* Wiley-VCH, 2004
- [4] [ISO 2846-1](#), *Graphic technology — Colour and transparency of printing ink sets for four-colour printing — Part 1: Sheet-fed and heat-set web offset lithographic printing*
- [5] [ISO 12632](#), *Graphic technology — Ink, paper and labels — Requirements on hot alkali penetration and resistance*



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